

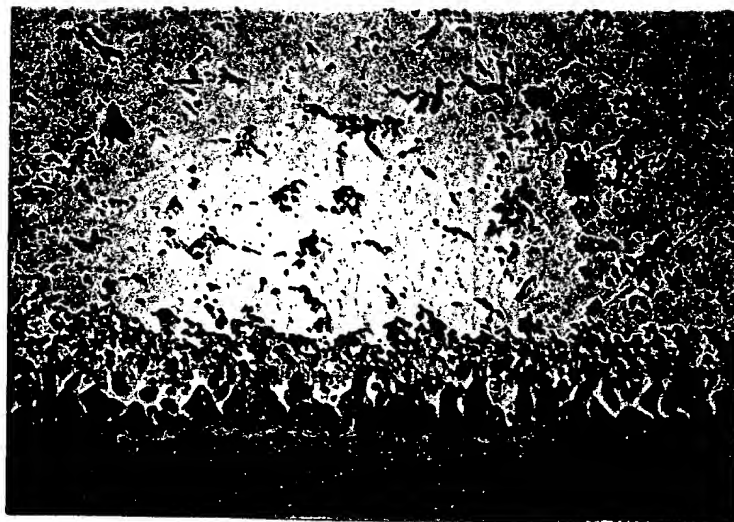
APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
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Fig. 1



x 2

Fig. 2



Welding
portion

Ti
material

x 200

Fig. 3

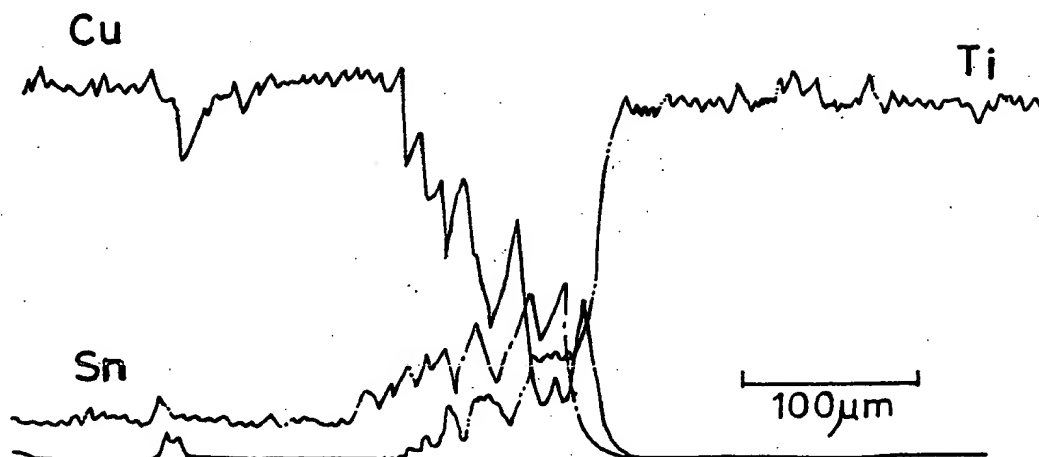
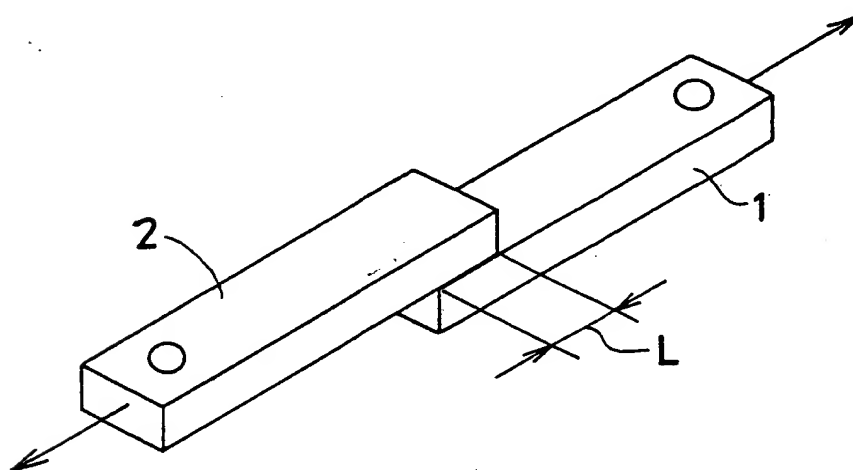


Fig. 4



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Fig. 5

